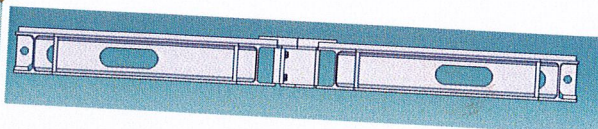
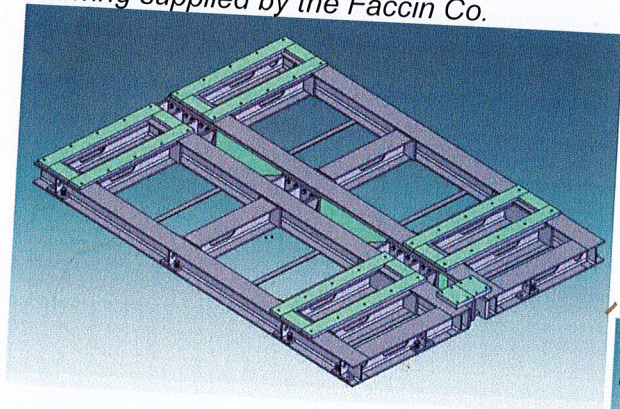


Ref: Plate bending roll mod. 4HEL 3590 – S.N. 18075852-5748
Product ID: OPC.1322

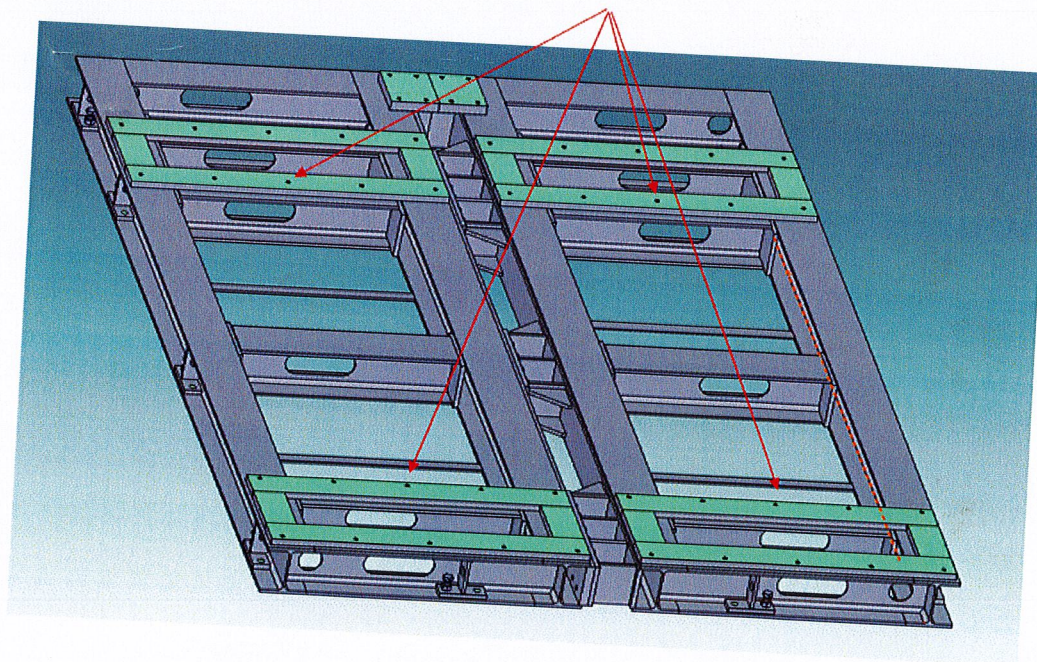
Assembly sequence

1st day

- Assembly of the 2 pieces of the basement
- Dimension of right piece: mm 6000 x 2340 x H 385 – weight kg 4550*
- Dimension of left piece: mm 6000 x 2215x H 385 – weight kg 4450*
- Dimension of the complete assembled basement mm 6000x4430x H 385 – kg 9050*
- Put the anchor bolt into the holes of the basement
- Place and level the basement to the final correct position
- *Customer has to take care about the material to fix the machine as per the foundation drawing supplied by the Faccin Co.*

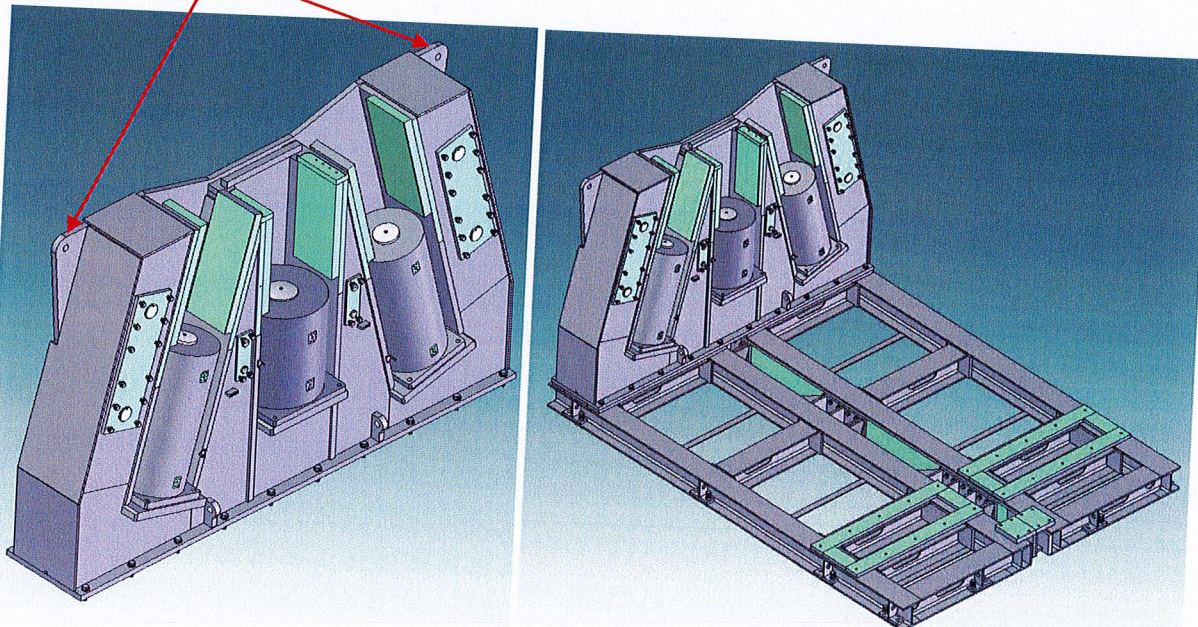


Lifting points:



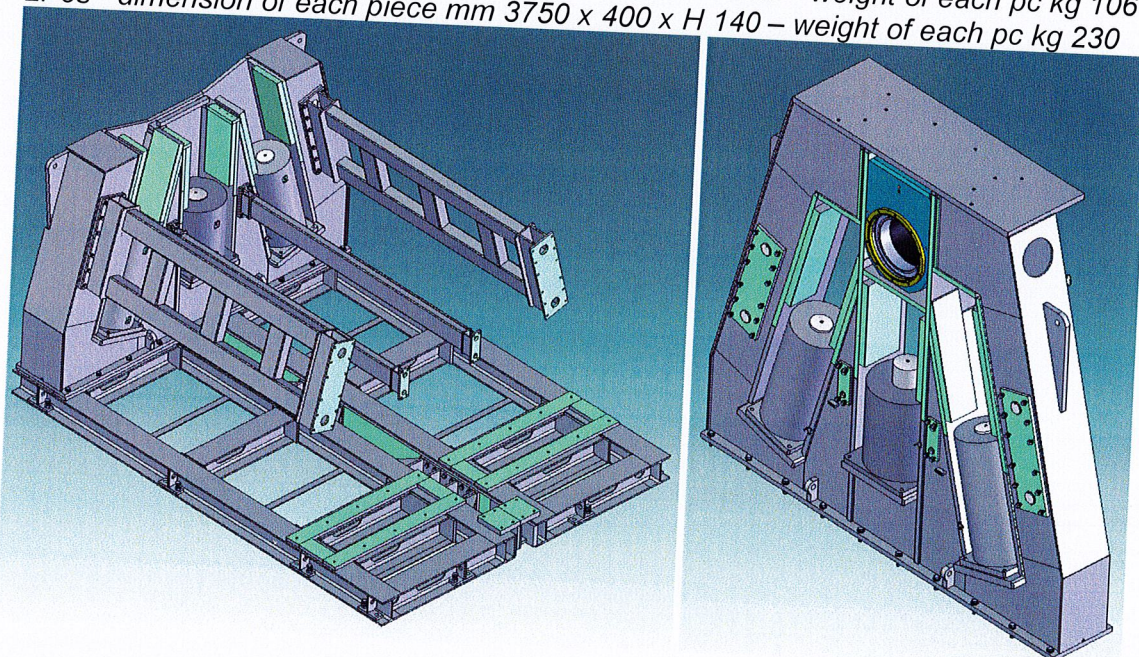
- Assembly of the front upright complete with the hydraulic cylinders for rolls movement
Dimension mm 4400 x 1255 x H 2840 – net weight kg 22500-f

Lifting points:



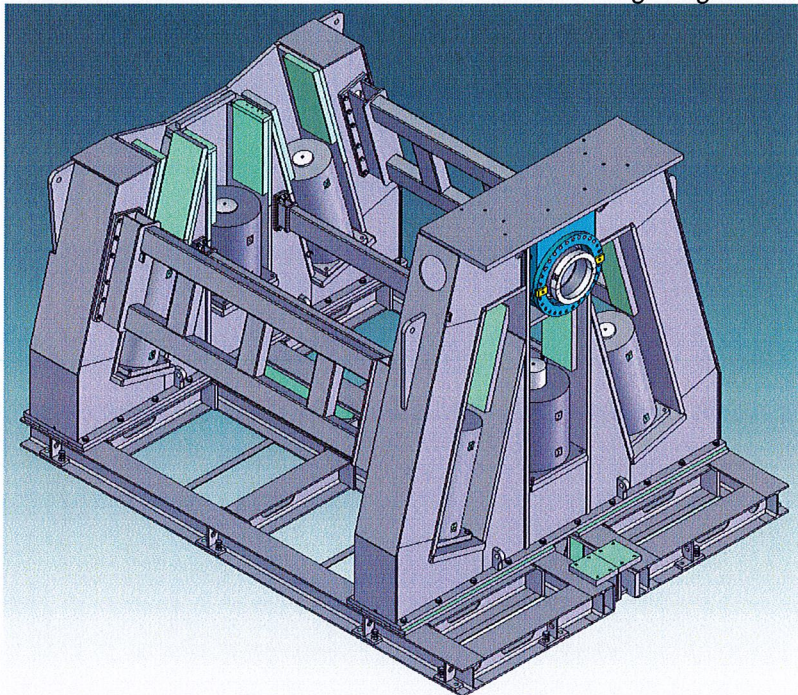
2nd day

- Assembly of the tie rods which connect the front and rear uprights
2Pcs - dimension of each piece mm 3750 x 1150 x H 350 – weight of each pc kg 1060
2Pcs - dimension of each piece mm 3750 x 400 x H 140 – weight of each pc kg 230



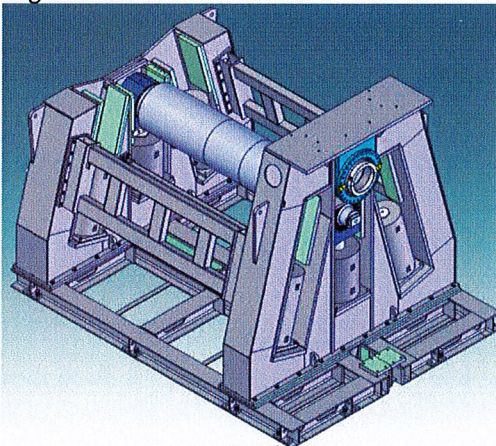
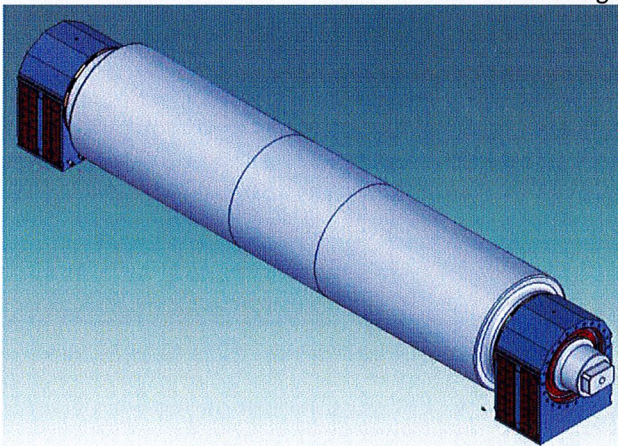
- Assembly of the rear upright complete with the hydraulic cylinders for the rolls movement

Dimension mm 4400 x 1060 x H 4040 – net weight kg 24700



- Assembly of the lower pinching roll complete with sliding blocks

Dimension mm 4790 x 800 x H 850 – net weight kg 16700





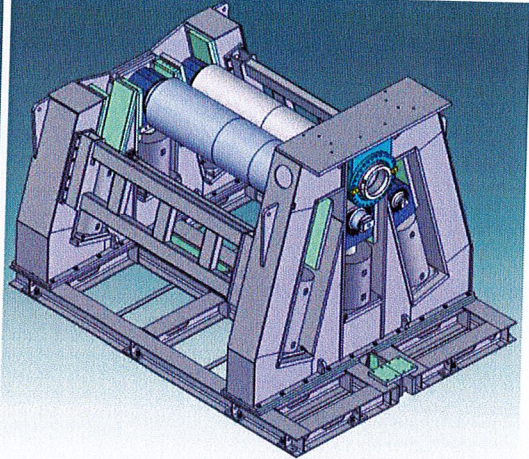
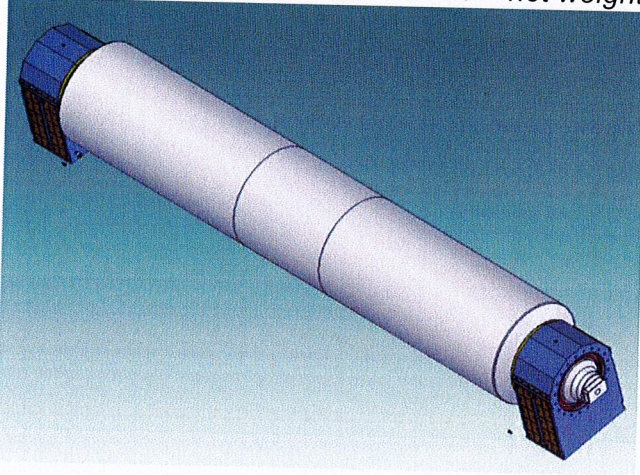
FACCIN

The specialists for Plate Rolls, Angle Rolls, Dished Ends

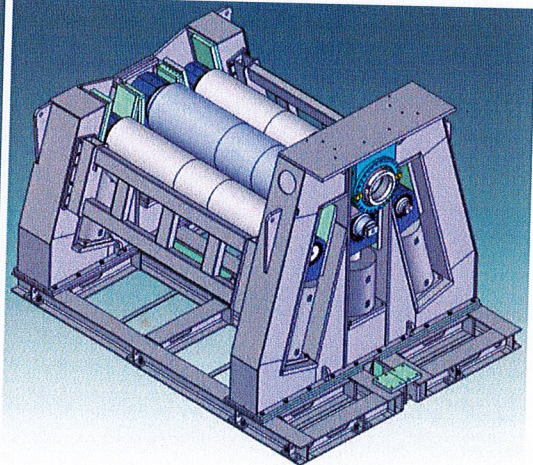
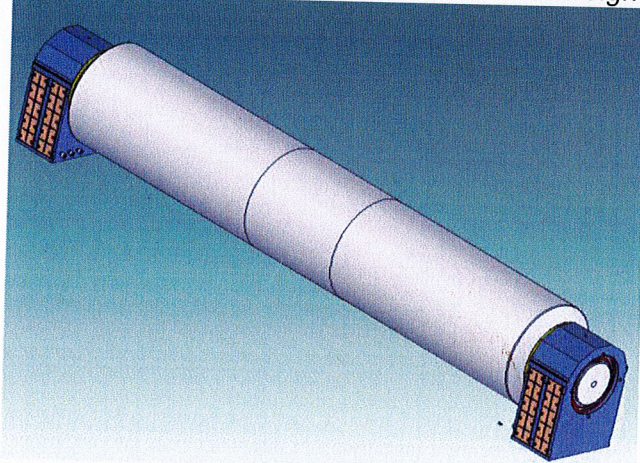


Certified Quality System
UNI EN ISO 9001

- Assembly of the 1 motorized side roll complete with sliding blocks
Dimension mm 4540 x 660 x H 780 – net weight kg 11400

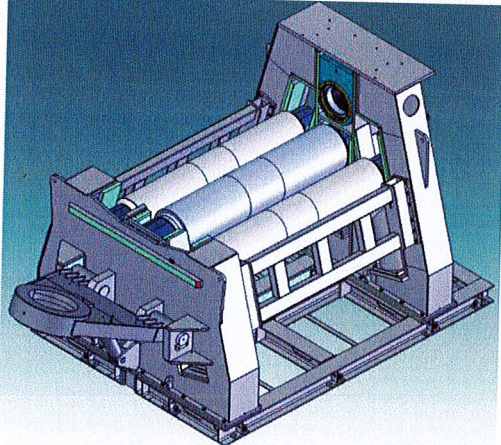


- Assembly of the 1 idle side roll complete with sliding blocks
Dimension mm 4400 x 660 x H 780 – net weight kg 11400

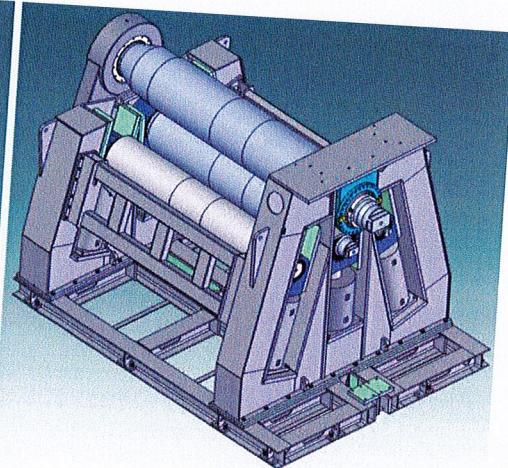
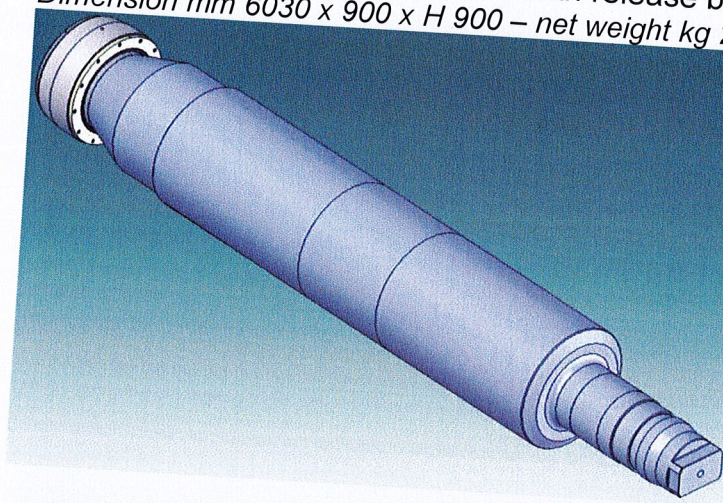


3rd day

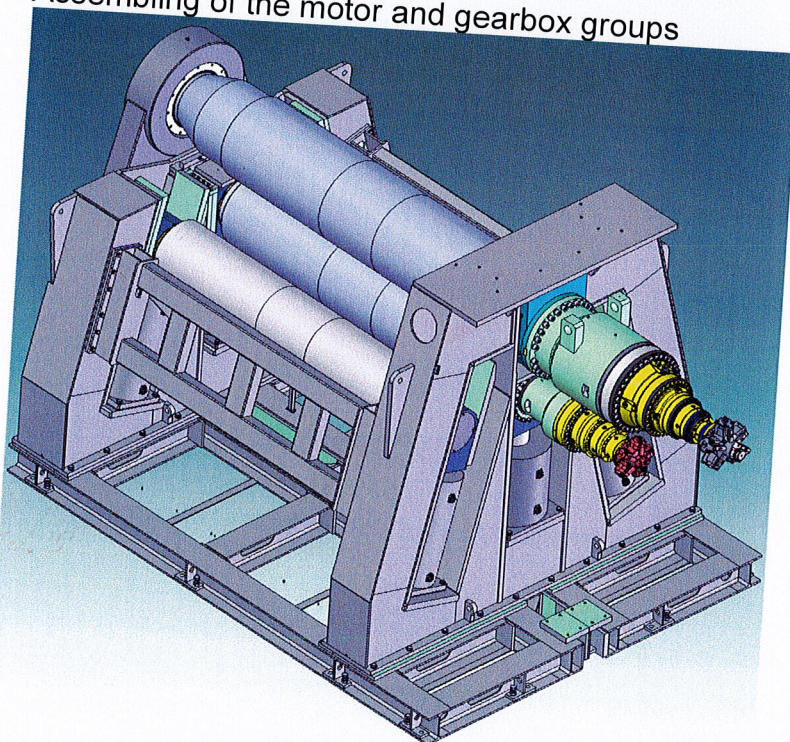
- Assembly of the release arm



- Assembly of the top roll complete with release block
Dimension mm 6030 x 900 x H 900 – net weight kg 23550



- Assembling of the motor and gearbox groups





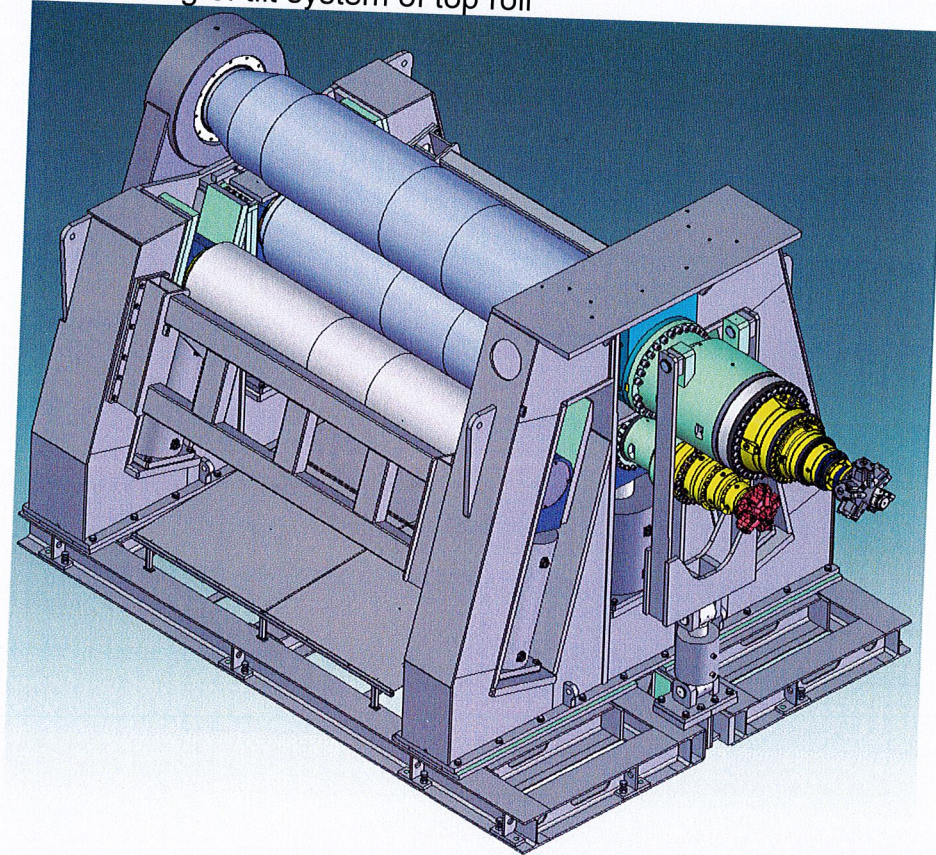
FACCIN

The specialists for Plate Rolls, Angle Rolls, Dished Ends



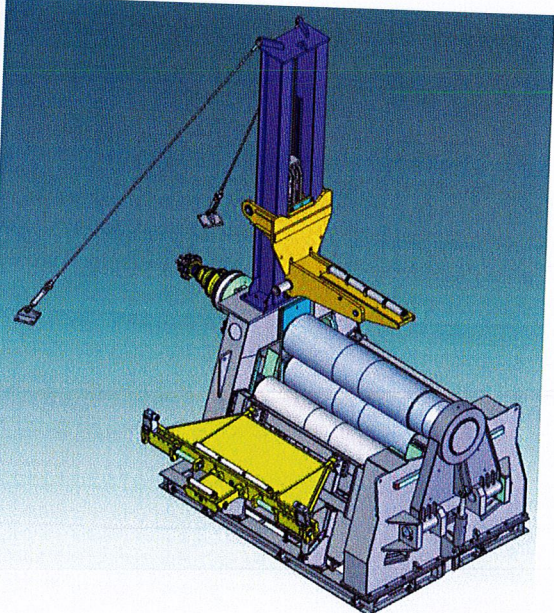
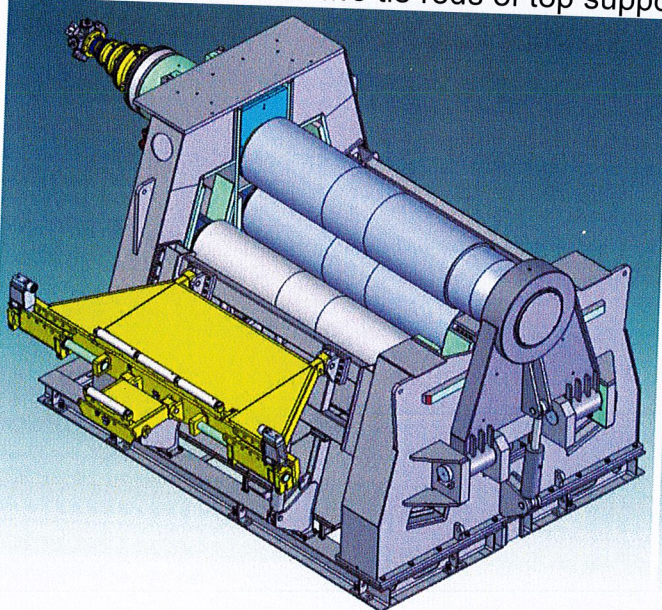
Certified Quality System
UNI EN ISO 9001

- Assembling of tilt system of top roll



4th day

- Assembly of the top and side ferrule supports
Keep attention of the two tie rods of top support



Lifting points:

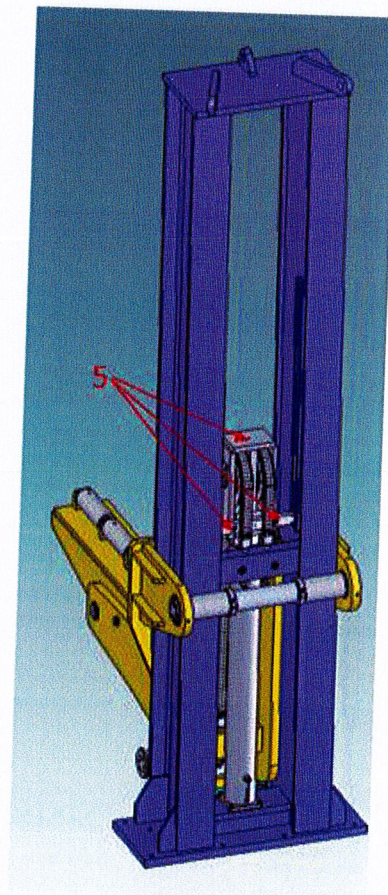
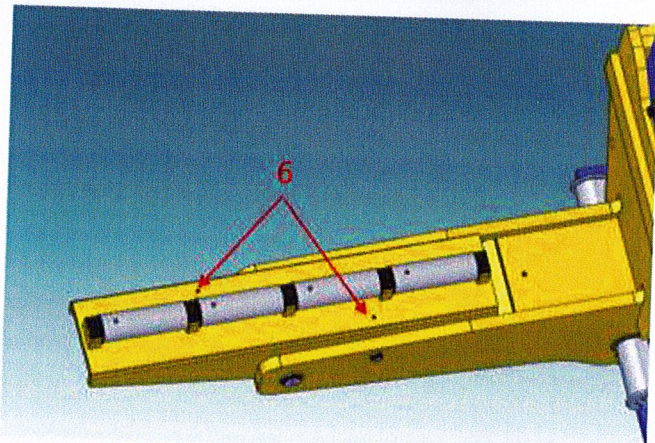
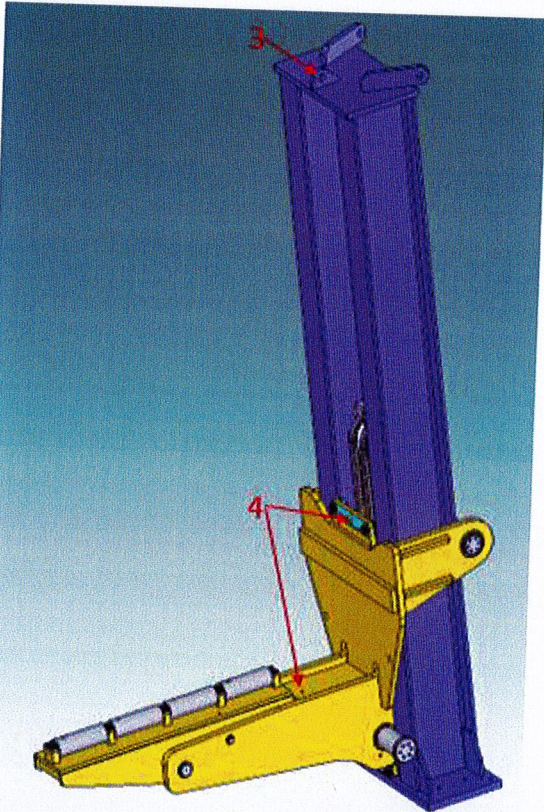
TOP SUPPORT

3 - COLOUMN

4 - FRAME OF THE TILTING ARM

5 - LIFTING GROUP

6 - TILTING ARM





FACCIN

The specialists for Plate Rolls, Angle Rolls, Dished Ends



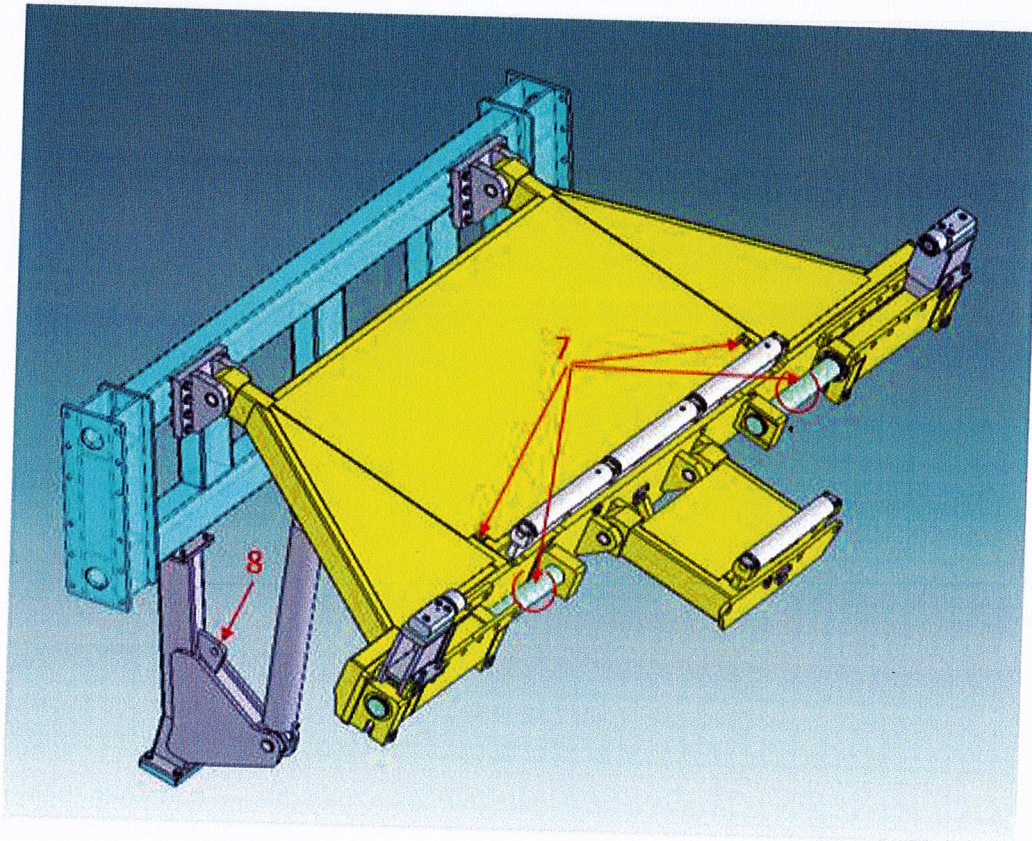
Certified Quality System
UNI EN ISO 9001

Lifting points:

LATERAL SUPPORT

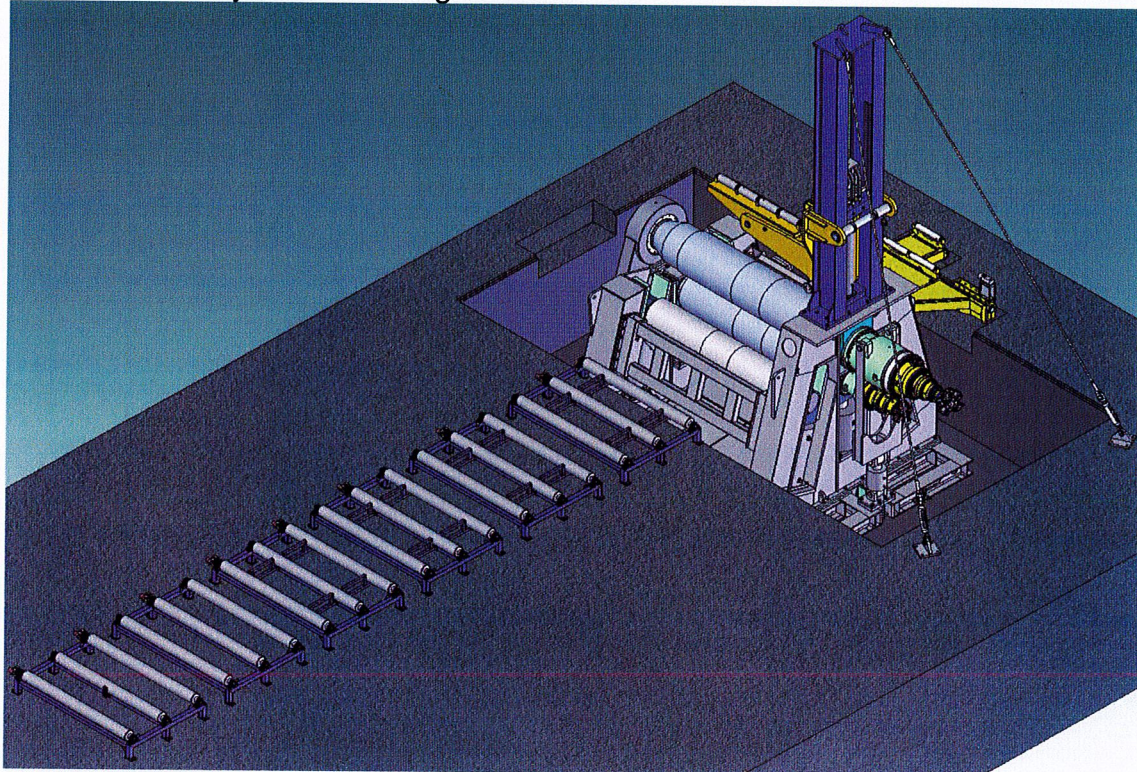
7 - LATERAL SUPPORT

8 - CYLINDERS SUPPORT

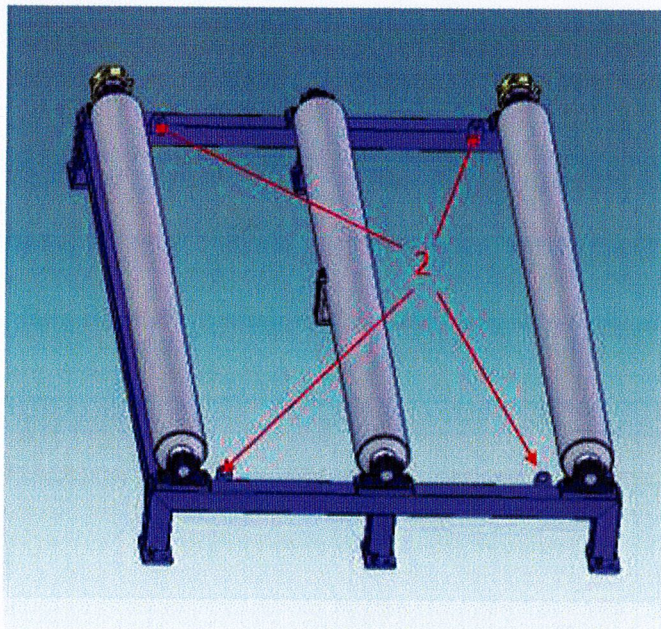


5th day

- Assembly of the feeding table



Lifting points:



6th - 7th days

- Hydraulic and electric connections
- Machine start-up and check control of the operating parameters

Means needed to handle the parts for assembling:

- Crane
- Chains
- Lifting straps/sheaths (absolutely necessary for handling the rolls without marking them)

○ Visano, 05th May 2019

