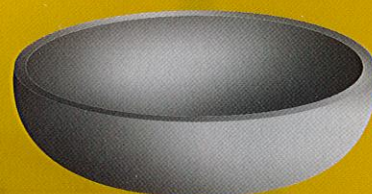


OWNER/ EIGENTUM MACH4METAL

Transito 21, 6909 DA Babberich, The Netherlands
Tel. +31(0)316 247123 • Fax +31(0)316 247956
info@mach4metal.com • www.mach4metal.com

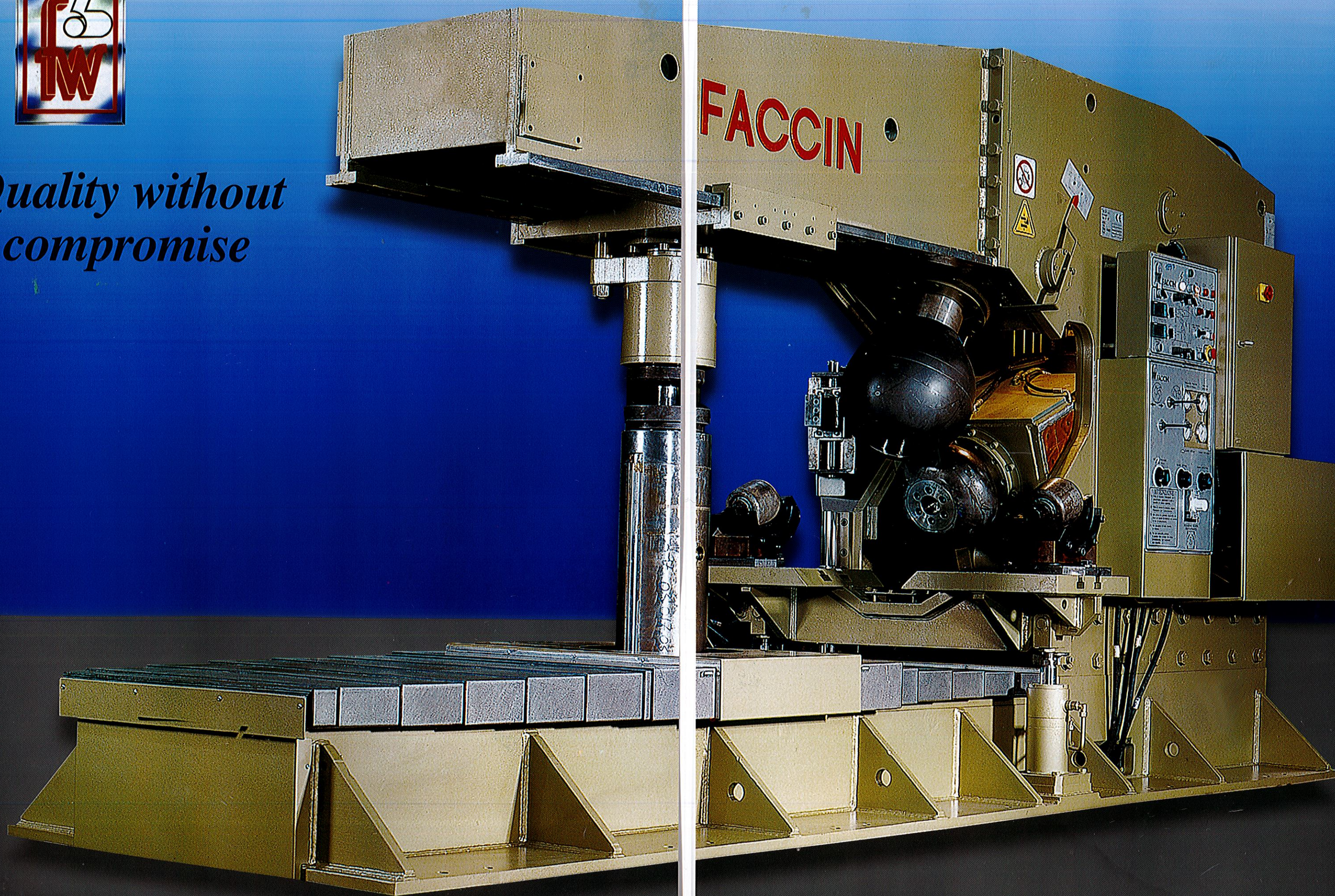
DISHED HEAD LINES



FACCIN



*Quality without
compromise*





Flanging machines

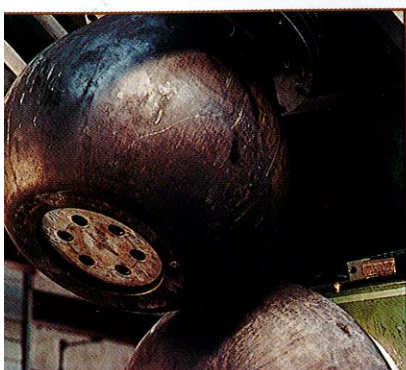


Flangers

The widest range of flanging machines on the market, FACCIN is the ideal choice for those companies who need to ensure the quality of their production and, in the process, reduce the production costs. Each flanging machine is designed to be easy to operate. It is supplied, in its standard configuration, with a fast automatic loading/unloading system to help inexperienced operators manage the flanging process. The BF range of machines is available in "with centre hole" and "without centre hole design" and in 45mm (1.75") capacity. A complete range of accessories is available including automatic tool change systems, automatic

loading/unloading systems for the work-piece, edge bevelling, Numerical control units with graphic programming, digital feedback system for diameters control and special design solution for specific applications.

Longer life of the tooling is guaranteed by the use of special alloy forged steel for manufacturing the flanging and shaping rolls. The FACCIN special tooling can also be used as a substitute for the less reliable rolls originally supplied by other manufacturers



BF25



*Our experience
at your service*

Maximum Diameter (D) mm	Head Thickness Mild Steel mm	Head Thickness Stainless mm	Flanger Size /Dia	Recomended press Press /D	Manipulator Capacity
3000-4000	6	4	BF 6/D	PPM 100/D	MA 15
3000-4000	10	7	BF 10/D	PPM 150/D	MA 15
3000-5000	15	10	BF 15/D	PPM 200/D	MA 30
4000-5000	18	12	BF 18/D	PPM 220/D	MA 50
4000-5000	20	14	BF 20/D	PPM 250/D	MA 50
4000-5000	22	16	BF 22/D	PPM 280/D	MA 70
4000-6000	25	18	BF 25/D	PPM 300/D	MA 70
4000-6000	28	20	BF 28/D	PPM 350/D	MA 70
4000-7000	30	22	BF 30/D	PPM 400/D	MA 70
4000-7000	32	25	BF 32/D	PPM 500/D	MA 70
4000-8000	36	28	BF 36/D	PPM 600/D	MA 120
5000-9000	40	30	BF 40/D	PPM 800/D	MA 200
5000-9000	42	31	BF 42/D	PPM 900/D	MA 240
5000-9000	45	32	BF 45/D	PPM 1000/D	MA 240

*Each model of machine is available in different dimensions according to the heads maximum diameter.
Larger, Smaller and intermediate sizes are available upon request.*

Please always complete your enquiry with the indication on the types of head you need to manufacture.



FACCIN

25010 Visano (Brescia) - Italy

Via dell'Industria, 19 - Tel. +39/030-99.58.735 - Fax +39/030-99.58.771

<http://www.faccin.com> - e-mail: info@faccin.com