



Type **BF 10/4-SB**
Serial number **04092720-2692**

OVERALL DIMENSIONS

Length mm **4000**
Width mm **1200**
Height mm **2400**
Weight Kg **7500**

ROLL DIMENSIONS

Flanging roll radius mm **50**
Shaping roll radius mm **150-200-250**

POWER SUPPLY

Three-phase voltage V **380** Hz **50**
Total power installed Kw **37**

PERFORMANCES

Max. flanging thickness mm **10**
Max. diameter of flat head mm **4000**
Min. Head diameter mm **400**
Max Knuckle radius mm **200**
Min. knuckle radius mm **20**

Mild Steel TS 400 N/mm², YS 240 N/mm²

PERFORMANCE LIMITS

The machine performances limit change according to:

- The kind of material (mechanic characteristics, hardness, yield point, etc.)
- The radius to obtain
- The plate width in relation with rolls working width.