

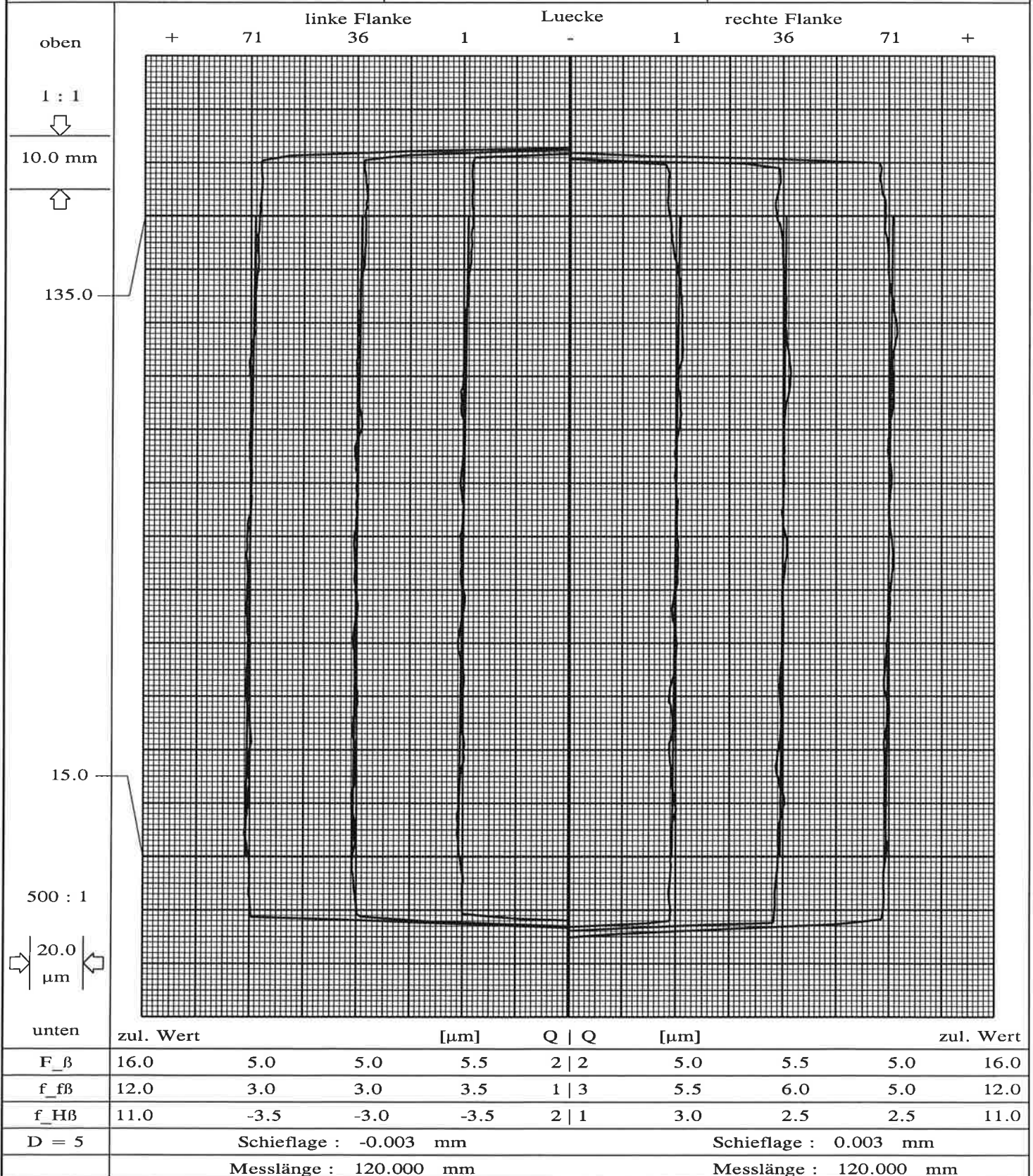
Mega

STORK

Technical Services B.V.

Flankenlinienprüfung

A.Mn7-Z105-10R	mn	7.0000	z	105
IHC PR.10955	alpha_n [Grad]	20.0000	beta [Grad]	10.0000
Temp. Raum/Öl: 25.0 °C/23.0 °C	b [mm]	150.0000	db [mm]	700.0569
Q-Soll: LF: 6 RF: 6	dfs [mm]	731.2059	da [mm]	760.3000
Q-Ist: LF: 2 RF: 3	xm [mm]	0.0000	Taststift Ø [mm]	3.0
28.02.2015 16:13 #687	Messkreis [mm]	746.3	Lß [%]	80.0/80.0



Fuss	zul. Wert	[μm]			Q Q	[μm]			zul. Wert
F_a	16.0	3.5	3.5	3.5	2 2	2.5	3.0	3.5	16.0
f_fa	14.0	2.0	3.0	2.5	2 2	2.0	3.0	3.0	14.0
f_Ha	9.0	-2.0	-1.5	-1.5	1 1	-0.5	0.5	-1.0	9.0
D = 5	Schieflage : -0.002 mm				Schieflage : 0.000 mm				
	Messlänge : 24.578 mm				Messlänge : 24.578 mm				

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Temp. Raum/Öl: 25.0 °C/22.3 °C	b [mm]	150.0000	db [mm]	700.0569
Q-Soll: fp: 6 Fp: 6	dfs [mm]	731.2059	da [mm]	760.3000
Q-Ist: fp: 3 Fp: 2	xm [mm]	0.0000	Taststift Ø [mm]	3.0
28.02.2015 16:13 #687	Messkreis [mm]	746.3	Messhöhe [mm]	0.0

