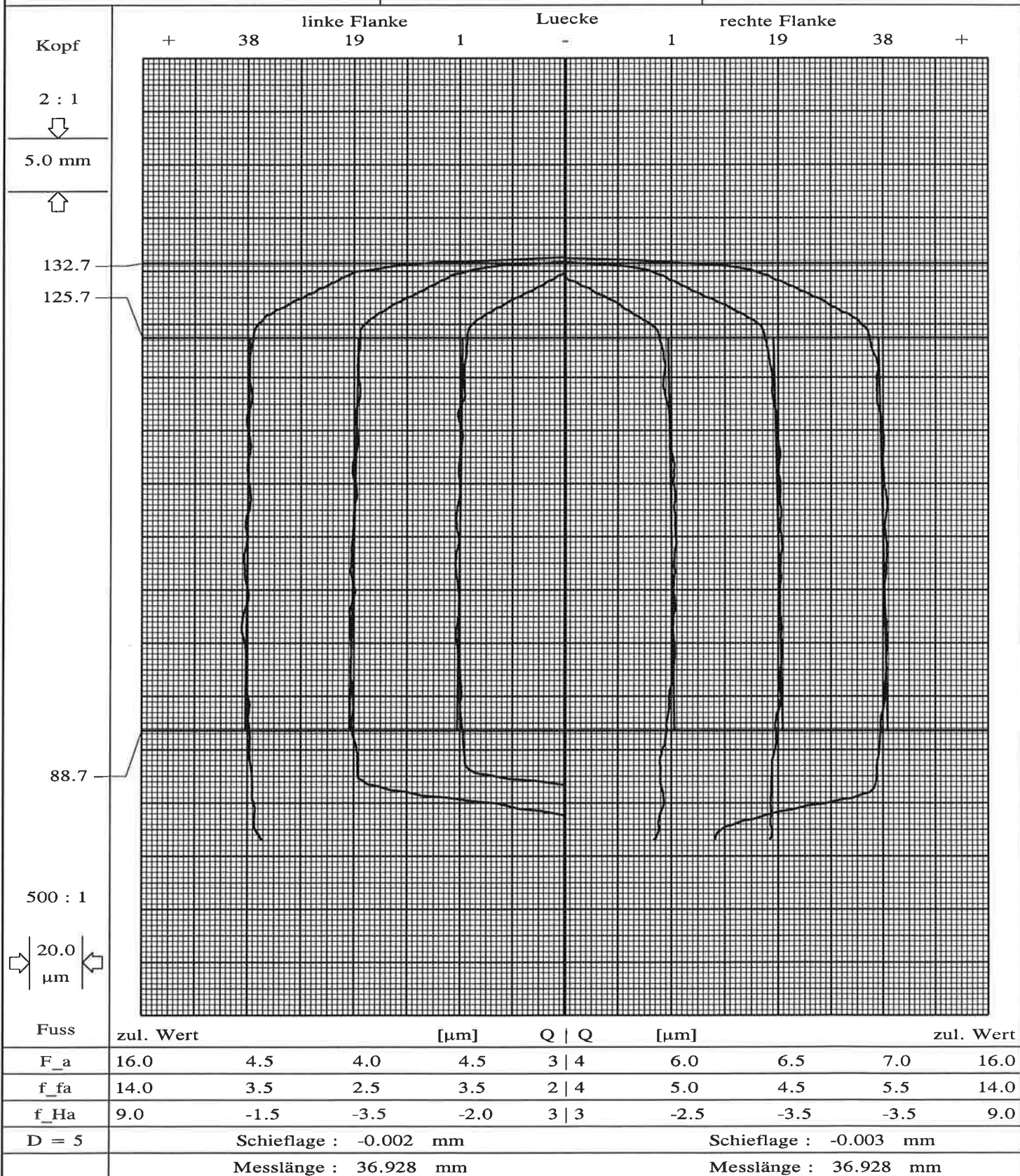


meqa

STORK Technical Services B.V.			Flankenlinienprüfung							
A.Mn10-Z56-16R			mn	10.0000	z	56				
SABIC PR.11300			alpha_n [Grad]	20.0000	beta [Grad]	16.0000				
Temp. Raum/Öl: 24.0 °C/21.3 °C			b [mm]	120.0000	db [mm]	544.8207				
Q-Soll:	LF: 6	RF: 6	dfs [mm]	564.6427	da [mm]	606.0000				
Q-Ist:	LF: 4	RF: 4	xm [mm]	1.7116	Taststift Ø [mm]	3.0				
02.04.2015 10:45 #687			Messkreis [mm]	586.0	Lß [%]	80.0/80.0				
oben	+ 38 linke Flanke 19 1 Luecke 1 rechte Flanke 19 38 +									
1 : 1										
↓										
10.0 mm										
↑										
108.0										
12.0										
500 : 1										
20.0 μm										
unten										
zul. Wert	[μm]				Q Q	[μm]				zul. Wert
F_β	16.0	8.5	8.0	7.5	4 4	9.0	8.5	8.0	16.0	
f_fβ	12.0	7.0	5.0	6.5	3 4	7.5	6.5	6.5	12.0	
f_Hβ	11.0	-3.5	-4.5	-3.0	3 3	-4.0	-4.5	-4.0	11.0	
D = 5	Schiefelage : -0.004 mm					Schiefelage : -0.004 mm				
	Messlänge : 96.000 mm					Messlänge : 96.000 mm				

A.Mn10-Z56-16R	mn	10.0000	z	56
SABIC PR.11300	alpha_n [Grad]	20.0000	beta [Grad]	16.0000
Temp. Raum/Öl: 24.0 °C/21.8 °C	b [mm]	120.0000	db [mm]	544.8207
Q-Soll: LF: 6 RF: 6	dfs [mm]	564.6427	da [mm]	606.0000
Q-Ist: LF: 3 RF: 4	xm [mm]	1.7116	Taststift Ø [mm]	3.0
02.04.2015 10:45 #687			Messhöhe [mm]	0.0



TORK

Technical Services B.V.

Teilungsprüfung

A,Mn10-Z56-16R	mn	10.0000	z	56
SABIC PR.11300	alpha_n [Grad]	20.0000	beta [Grad]	16.0000
Temp. Raum/Öl: 24.0 °C/22.0 °C	b [mm]	120.0000	db [mm]	544.8207
Q-Soll: fp: 6 Fp: 6	dfs [mm]	564.6427	da [mm]	606.0000
Q-Ist: fp: 4 Fp: 2	xm [mm]	1.7116	Taststift Ø [mm]	3.0
02.04.2015 10:45 #687	Messkreis [mm]	586.0	Messhöhe [mm]	0.0

