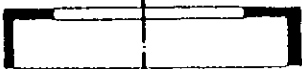
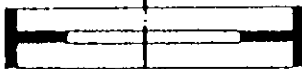
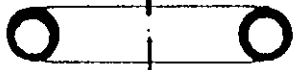


H M A B

Capacity table
Round Profile Bending Machine
Type R-3

5

	With standard rolls	With special rolls
	Max 75 x 7 To $\varnothing$ 750	Small profiles to min. bending dia. 160mm
	Max 60 x 6 To $\varnothing$ 750	" 250mm
	Max 70 x 8 To $\varnothing$ 750	" 160mm
	Max 60 x 7 To $\varnothing$ 750	" 230mm
	Max 70 x 8 To $\varnothing$ 750	" 200mm
	Max 75 x 15 To $\varnothing$ 500	" 160mm
	Max 200 x 20 To $\varnothing$ 500	" 160mm
	Max 45 x 45 To $\varnothing$ 450	" 160mm
	Small profiles	Max $\varnothing$ 50 To $\varnothing$ 500
	Small profiles	Max od 65 To $\varnothing$ 650
	Small profiles	Max INP 140 To $\varnothing$ 700
	Small profiles	Max UNP 140 To $\varnothing$ 700
	Small profiles	Max UNP 140 To $\varnothing$ 800

Indicated diameters are valid for max. profiles. Smaller profiles can be bent to a diameter about 5 - 10 mm larger than the top roll diameter.
The machine has no min. capacity limitation.

Max. bending resistance: 14 cm³
Diameter of rolls: 225 mm
Motor output: 4 hp
Material: TS 60.000 PSI