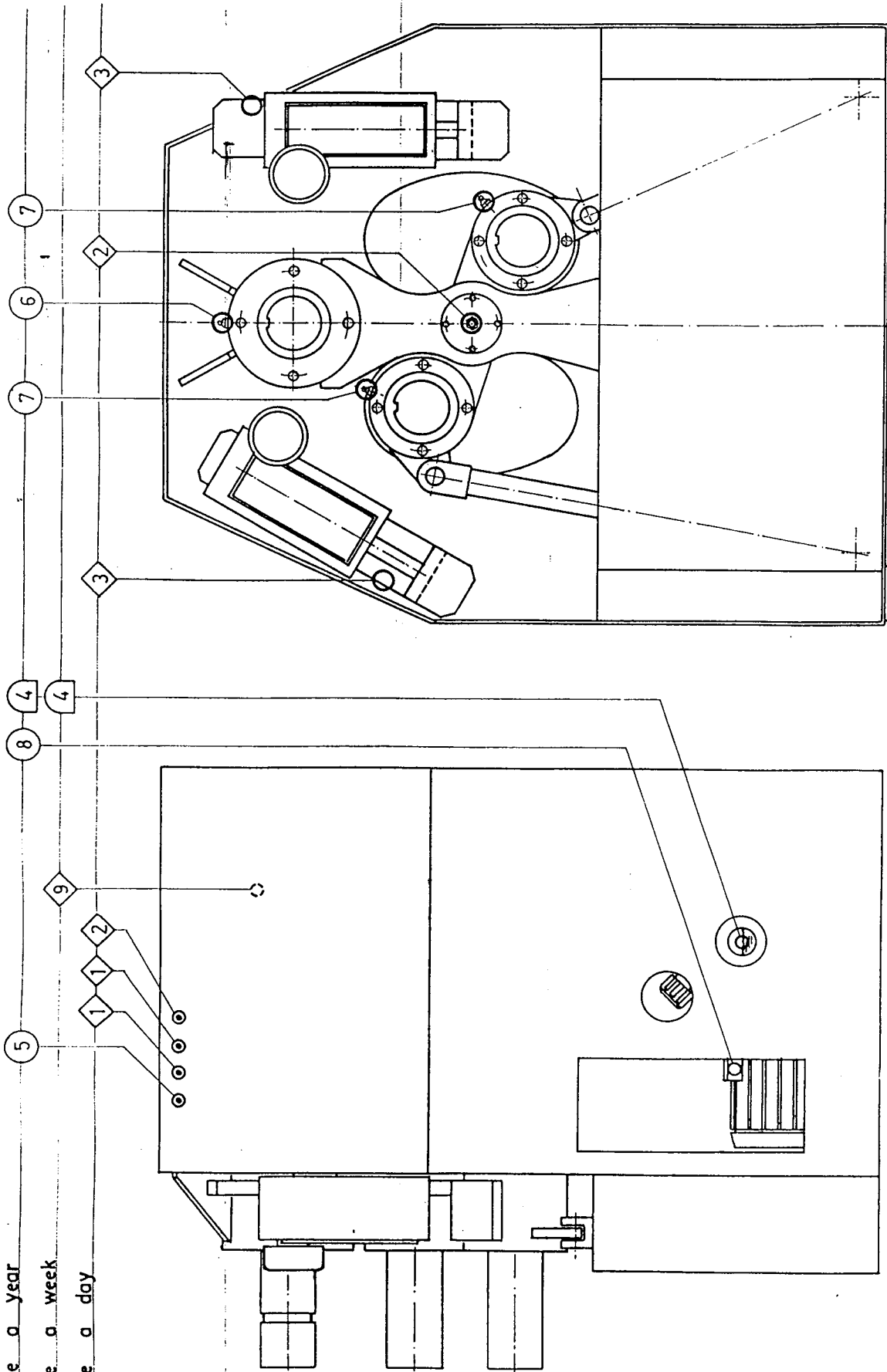


Once a year
Once a week
Once a day



◇ Lubrication group 1 Look at page 4-15383

○	—	11	—	2	—	11
□	—	11	—	3	—	11

Nr	Ändring	Gäller fr.	Datum	Inf. av

Reference sheet 4-20534

Pos.	Ant.	Benämning	Ämne	Dimension	Material	Det. nr	Rfth. nr	Vård	Anmärkning
Rifad MF	den	242	83	Skida	—	—	—	—	—
PULLMAX KUMLA									Anmärkning 3-19978 1-4656 3 — 20533

Z 60

Lubrication chart

Om du har några frågor eller vill veta mer om våra produkter, vänligen kontakta oss på telefon 08-734 10 00 eller e-post service@pullmax.se. Vi hjälper dig gärna!



PULLMAX

KUMLA

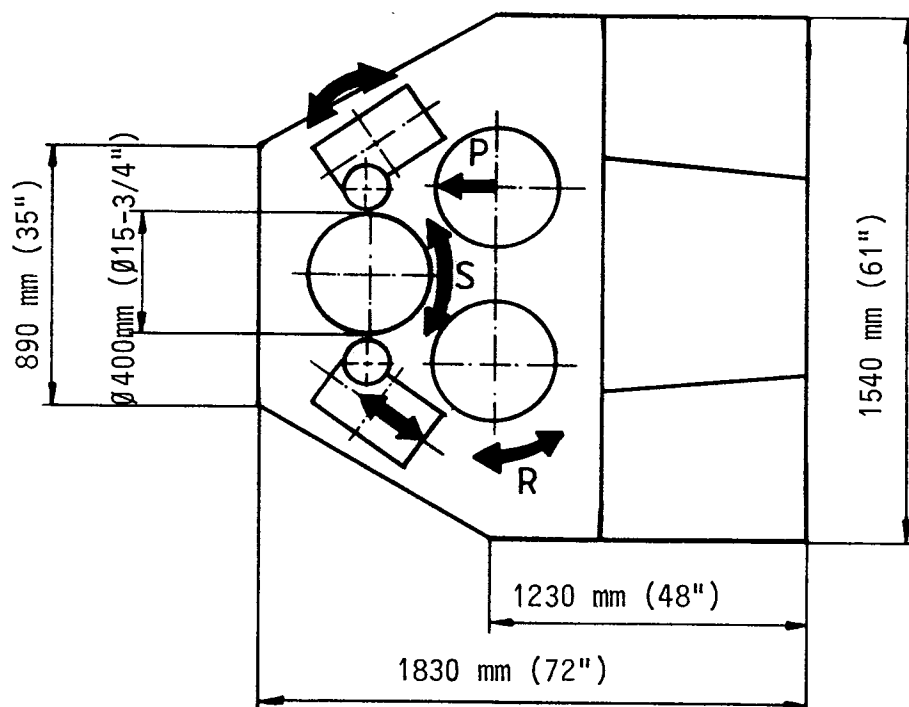
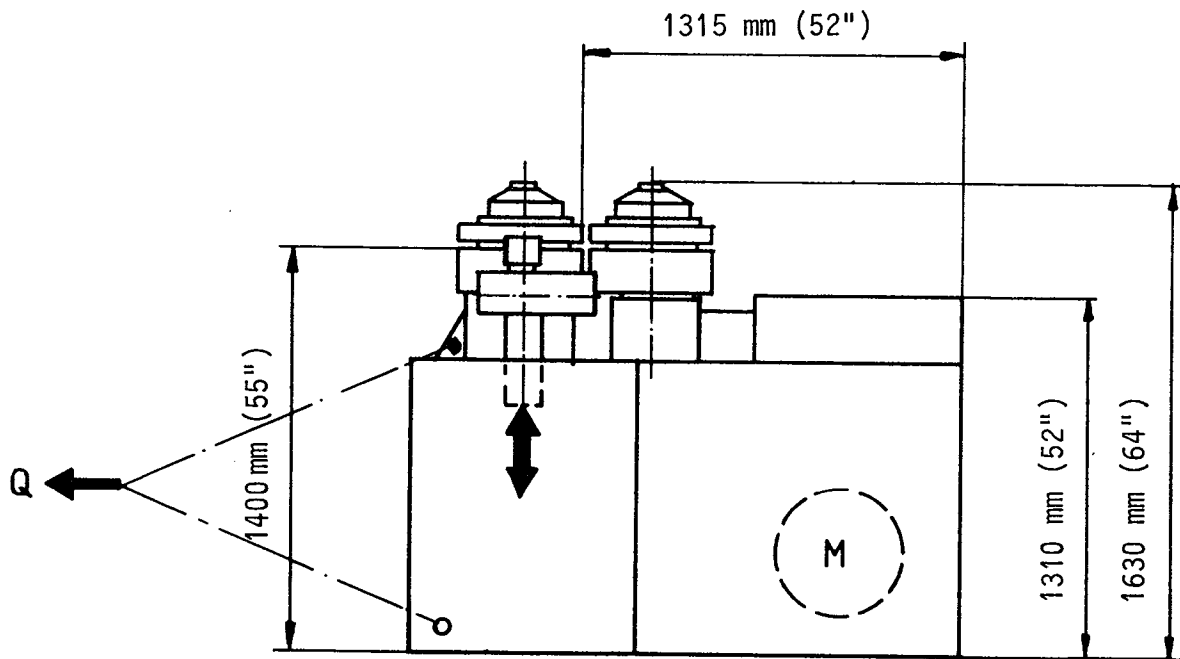
	Z-60 CNC	Maskin nr. Machine No. Maschine Nr. Machine No. Máquina No.	5043
Maskinvikt Machine weight Maschinengewicht Machine poids Peso de la máquina	4600 Kg	Lev. år Delivery year Lieferung Jahr Livrée en Año de entrega	1993.03

On inquiries and orders for spare parts, please state the above mentioned machine No.

Please hand over these instructions to the operator in charge of the machine.

N.B.! Before the machine is started, please carefully read this instruction book. If the given instructions are followed, the life of the machine will come up to the demands you have the right to put on a high-quality product, at the same time as the work result will be the best possible.

Figure 1



M = 11 kW - 1450 RPM - 50 c/s
13 kW - 1700 RPM - 60 c/s

$$P = 205 \text{ kN (45000 lbs)}$$

S = 0,6/6,5 m/min (1,8/20 ft/min) at 50 c/s
0,7/7,9 m/min (2,1/24 ft/min) at 60 c/s } (2 speeds)

R = 0,5/5,2 RPM at 50 c/s
0,6/6,3 RPM at 60 c/s

$$Q = \frac{4600 \text{ kos}}{10100 \text{ lbs}}$$