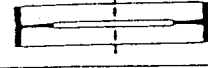
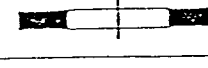
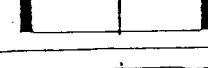
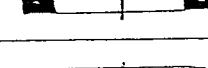
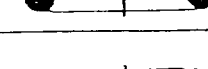
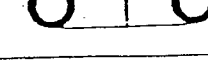
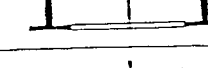
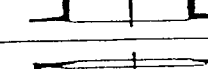
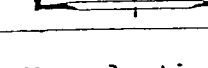


Capacity Z-60

Min internal bending diameter in one or more passes through the machine. The figures refer to mild steel with a tensile strength of 390 N/mm^2 , dimensions in mm and mild steel ASTM A36 (60.000 psi) with dimensions in inch.

Section	mm		inch		mm	inch
	Max	130 x 130 x 12	Max	5" x 5" x 1/2"	1600	63"
	Min	40 x 40 x 5	Min	1-3/4"x1-3/4"x1/4"	800	32
With guide		30 x 30 x 4		1 x 1 x 1/4	450	18
	Max	120 x 120 x 13	Max	4 x 4 x 5/8	1800	80
	Min	40 x 40 x 5	Min	1-3/4"x1-3/4"x1/4	900	36
With guide		30 x 30 x 4		1 x 1 x 1/4	550	18
	Max	120 x 120 x 13	Max	ST 5 WF 30 lbs	1200	50
	Min	40 x 40 x 5	Min	1-1/4"x1-1/4"x1/4	450	18
	Max	120 x 120 x 13	Max	ST 5 WF 30 lbs	1500	60
	Min	30 x 30 x 4	Min	1-1/4"x1-1/4"x1/4	450	18
	Max	125 x 20	Max	5 x 3/4	1300	50
	Min				450	18
	Max	200 x 40	Max	8 x 1-1/2	800	40
	Min		Min		450	18
	Max	65 x 65	Max	2-3/4 x 2-3/4	1000	40
	Min				450	18
	Max	1) Ø 80	Max	Ø 3	800	30
	Min	1)			450	18
	Max	1) Ø 115	Max	1) Ø 4 Sch 40 pipe	12xouter dia	50
	Min	1)			450	18
	Max	1) IPE 240, INP 240	Max	1) 10 x 4 25.4 lbs	1800	70
	Min	1) IPE 80, INP 80	Min	1) 3x2-3/8 5.7 lbs	450	22
	Max	1) UNP 240	Max	1) 10x2-5/8 30 lbs	1800	70
	Min	1) UNP 50	Min	1) 3x1-1/2 4.1 lbs	500	30
	Max	1) UNP 240	Max	1) 10x2-5/8 30 lbs	1800	70
	Min	1) UNP 50	Min	1) 3x1-1/2 4.1 lbs	500	30
Max elastic section modulus		56 cm ³		3.2 in ³		

1) With additional equipment.